



Technical dossier

COMPLIANCE DATA SHEET

DoC valid until

2028-08-20

Issued 2026-08-20

Product group
Cup-carrier/SleevesHS code
4823699000Origin
CN

01 PRODUCT SPECIFICATIONS

Product group - Cup-carrier/Sleeves



Base Information

Article No	5732023-2
Description	Sleeve 8oz Ø80 (100/1000) Kraft 12/48/96
GSM	100/130

Pallet Information

Qty Cartons	Ht incl. pallet
12 ctn / Layer	—
48 ctn / low pall	1.25 m
96 ctn / full pall	2.35 m

Packaging Information

Pcs		Inner pack mm		Carton mm		Weight kg		Codes	
Pcs/pac	100	L	—	L	260	Net/ctn	2.70	Barcode ctn	17350013943796
Pcs/ctn	1000	W	—	W	250	Ctn wt	0.5	Barcode inner	7350013943799
		H	—	H	275	Gross/ctn	3.20		
				cbm/ctn	0.0179	Pack wt	0.27		

02 REGULATION COMPLIANCE

Applicable regulations & certificates

Regulation	Official title	Application date
EC 1935/2004	Regulation (EC) No 1935/2004 of the European Parliament and of the Council on materials and articles intended to come into contact with food	2004-12-03
EC 2023/2006	Commission Regulation (EC) No 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food	2008-08-01
EU 2025/40 (PPWR)	Regulation (EU) 2025/40 of the European Parliament and of the Council on packaging and packaging waste	2026-08-12
EU 2023/1115 (EUDR)	Regulation (EU) 2023/1115 on the making available on the Union market and the export from the Union of certain commodities and products associated with deforestation and forest degradation	2026-12-30

03 MATERIAL COMPOSITION

1 component(s)

#	Category	Material	Fraction	% w/w	Food contact
1	Paper	Cardboard	Cardboard	100%	Yes

04 FOOD CONTACT MATERIALS (FCM)

Scope

• Non-food contact article — EC 1935/2004 migration / sensory routes N/A
• Chemical declarations only (e.g. BPA / PFAS / REACH SVHC); not a food-contact DoC

Regulatory framework

Selected route

Non-food contact — chemical declarations only

Substance declarations

No IAS
YES

05

PACKAGING & PACKAGING WASTE (PPWR)

EU Regulation 2025/40

Covered by group-level PPWR deliverables	
Packaging type	PG-165
EU DoC (Annex VIII)	Not yet issued for this product group
Technical documentation (Annex VII)	Annex VII technical file · Product group 165

Recyclability — PPWR Art. 6(1) / EN 13430		
Requirement	Assessment standard	Result
Art. 6(1) — packaging shall be recyclable (from 12 Aug 2026; transitional path)	EN 13430:2004	PASS

PPWR Art. 6(1) (applicable from 12 Aug 2026); packaging shall be recyclable. Until design-for-recycling criteria under Art. 6(2)(a) / delegated acts apply, recyclability is demonstrated against EN 13430:2004 (packaging recoverable by material recycling). Category-specific A/B/C performance grades apply from 2030.

Performance grade foresight (A/B/C — mandatory from 2030)	
Grade	Mono-material
B	YES

Packaging minimisation	
Criterion	Met
Weight Optimised	YES
No Unnecessary Layers	YES
Double Wall Justified	YES
N/A	

Substance restrictions					
Parameter	Detected	Limit	Method	Result	Remark
Heavy metals sum (Pb+Cd+Hg+Cr VI)	LT 20 mg/kg	100 mg/kg	—	PASS	PPWR Art. 5(4)
Individual non-polymeric PFAS (max)	—	25 ppb	Targeted PFAS (GC-MS/LC-MS-MS)	—	Art. 5(5)
Sum of non-polymeric PFAS	—	250 ppb	Targeted PFAS (GC-MS/LC-MS-MS)	—	Art. 5(5)
Total fluorine (all PFAS incl. polymeric)	LT 20 mg/kg	50 mg/kg	EN 14582:2016	PASS	Paper group total fluorine screening (PFAS paper group.pdf); pending lot-specific confirmation.
PFAS Art. 5(5) compliant (declaration)	—	—	EN 14582:2016 (total fluorine screening)	YES	25 ppb / 250 ppb / 50 ppm

Reuse system				
Designed for reuse	System	Min rotations	Deposit scheme	Notes
NO	—	—	NO	Not designed for reuse. Single-use food-service article; no deposit-return or closed-loop reuse system.

Upcoming requirements — phased application under PPWR (EU) 2025/40

Requirement	Applies from
Empty Space Ratio (%)	2030-01
Compostability (Art. 9)	2028-02
Labeling & Marking (Art. 12)	2028-08
Recycled Content (Art. 7)	2030-01

These obligations are not yet applicable at the date of issue; documentation will be provided as they enter into application.

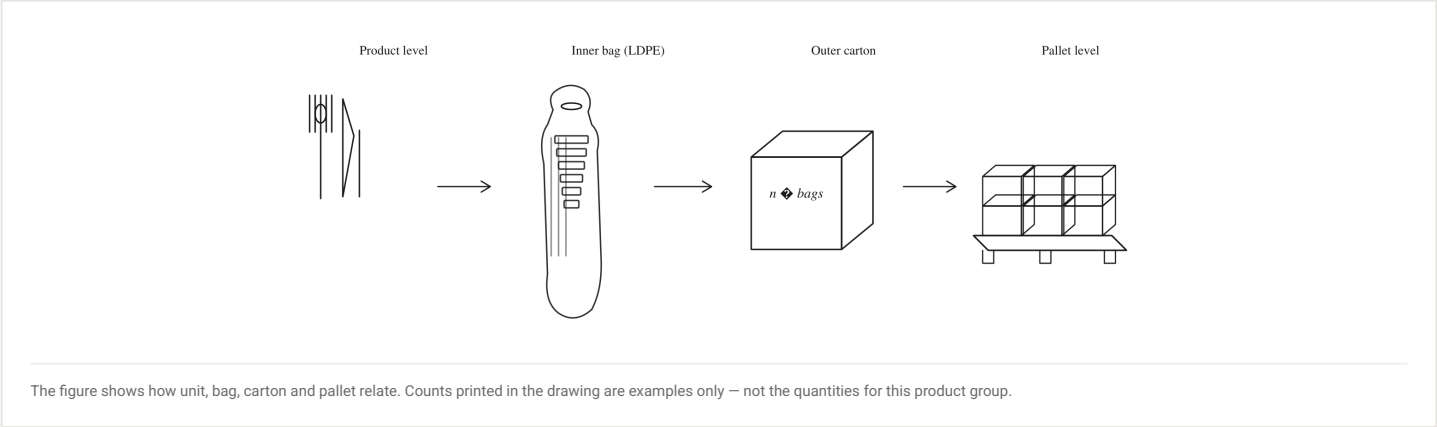
06EPR PACKAGING HIERARCHY

Packaging and intended use

Food-contact single-use product; packed in LDPE inner bag with label, outer carton sealed with tape; palletised with stretch wrap for shipment.

Schematic, not to scale and not a dimensioned manufacturing drawing; the product level is drawn as an exemplar. Bag counts, carton multiples and pallet loads shown are illustrative only and do not represent actual SKU quantities – for reference to understand the packaging system.

PACKAGING HIERARCHY – schematic



Type	Units	Sorting	Material	Weight (kg)	Colour	Recyclability
Product	1 pcs	Recycling	Cardboard	0.0027	—	B
Primary	100 bag	Recycling	Plastic LDPE - Low Density Polyethylene	0.0200	Natural / translucent	A
Primary	1 label	Recycling	Paper / PP label	—	Multicolour print	Not assessed
Secondary	1000 crt	Recycling	Cardboard	0.1790	Brown (kraft)	A
Secondary	1000 crt	Recycling	Tape – BOPP · Acrylic PSA (1:1)	0.0020	Transparent	Not recyclable
Tertiary	96000 pl	Recycling	Wood	15.0000	Natural wood	Reusable
Tertiary	96000 pl	Recycling	Plastic LLDPE - Linear Low Density Polyethylene	0.1316	Transparent	A

07TRACEABILITY & DUE DILIGENCE (EUDR)EU Deforestation Regulation

Product group level (order-specific traceability is per shipment)

HS code (classification)	Commodity type	EUDR relevant (product record)
4823699000	Paper/Pulp	YES
EUDR support available		
YES		

Product group name and origin are in the document header. Due diligence and batch claims are documented per order.

Issuing organisation	Authorised signature
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